

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

**METHOD FOR SHAPING AN INITIAL PROFILE OR A SIMILAR WORKPIECE
USING AN INTERNAL HIGH PRESSURE AND PROFILE THEREFOR**
the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I also acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37 CFR 1.63(d), which occurred between the filing date of the prior application and the filing date of the continuation-in-part application, if this is a continuation-in-part application.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application:	Country: Germany	PCT /Internat.
	Appln. No.: 19936501.6	PCT/CH00/00401
	Filed: 08.05.99	07.21.00

I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

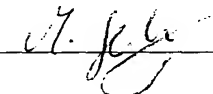
Address all telephone calls to Klaus P. Stoffel, Esq. at telephone No. (212) 687-2770.

Address all correspondence to:

Klaus P. Stoffel, Esq.
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full Name of Sole or First Inventor: Markus Gehrig

Inventor's signature: 

Dated: January 16, 2002
Month/Day/Year

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Express Mail Label No.
EL 334671785US

Full Name of Second Joint Inventor: Christian Leppin

Inventor's signature: Christian Leppin

Dated: January 16, 2002
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Residence: **Korallenstr. 21, CH-8200 Schaffhausen, Switzerland**

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Full Name of Third Joint Inventor: Pius Schwellinger

Inventor's signature: Pius Schelling

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